



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.4001

Job Sheet 204319



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/19

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	1/24/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
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							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DART
AEROSPACE

Container No: S261720



Part: 646.4001
Job No: 204319
Serial No/Batch: S261720
Division:
Inspector:
Ship Date: 08/06/2020
Instructions: FAA STC SR02180LA 14/08/07 TC SH09

Dart Aerospace Ltd.
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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MAR 09 2020

Plex 12/6/19 9:52 AM Dart.lajeunesse.mari

Plex 12/6/19 9:52 AM Dart.lajeunesse.marie

120 QC 4	1 pcs	1/24/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/24/20	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
135 DC - 1 - B4B	1 pcs	1/24/20	0.00 0.00	Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
140 QC 21 - FG	1 pcs	1/24/20	0.00 0.00	Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
Part Op 110 - pick kit Descriptions: 120 - QC4- 100% Inspect kits for completeness				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

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130 - Identify and pack for shipping as per PPP 646.4001 Location:

135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5215203
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231359
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231362
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5253401
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5221172
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220095
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254389
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233062
646.3210	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221454
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250264
646.3510	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5018952
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218965
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230345
646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5244387
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5018758
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219276
646.3713	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219291
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197814
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5218112
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210840
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235710
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5219261
646.3719	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5218795
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220046
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229075
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220084
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171341
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5236244
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185805
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5218498
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218110
646.9410	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5056998
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5243472
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5239706
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5249337
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5116926
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228738
AN3-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5253401
AN3-4A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5253438
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216385
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5194345
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5224999
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216370
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222451
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635-1
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	5218602
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5235458
MS20426AD5-7	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153848
MS20470AD5-5-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5253676
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5048897
MS20470AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5203251
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042L3	Nut	63 Ea (63 ea)	110-Packaging 1 - Pick Kit	5248081
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5225039
MS21047-3	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5235644

exp date
09/30/2020

MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5202672
MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5185009
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228823
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5247925
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5223937
MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231296
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231298
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5154063
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	527039-1-1 5243417x14
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228804
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5171793
NAS1149F0332P	Washer (AN960-10L)	144 Ea (144 ea)	110-Packaging 1 - Pick Kit	5237779
NAS1149F0363P	Washer (AN960-10)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5025330
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235429
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	386	0
	600.0990	1	28	0
	600.0991	1	28	0
	600.1012	1	33	0
	600.1013	5	95	0
	646.2910	1	14	0
	646.3001	1	5	0
	646.3110	1	28	0
	646.3210	1	23	0
	646.3301	1	6	0
	646.3510	1	30	0
	646.3511	1	32	0
	646.3610	1	25	0
	646.3710	1	19	0
	646.3711	1	28	0
	646.3712	1	33	0
	646.3713	1	31	0
	646.3714	1	32	0
	646.3715	2	32	0
	646.3716	1	46	0
	646.3717	1	42	0
	646.3718	2	53	0
	646.3719	2	36	0
	646.3810	2	45	0
	646.3811	1	40	0
	646.3812	2	48	0
	646.3813	1	38	0
	646.3910	4	64	0
	646.3911	1	48	0
	646.3912	4	61	0
	646.3913	1	25	0
	646.9410	1	42	0
	647.0112	2	66	0
	647.7703	2	18	0
	650.9201	2	24	0
	AN3-11A	10	309	0
	AN3-12A	2	101	0
	AN3-13A	1	68	0
	AN3-3A	4	397	0
	AN3-4A	10	319	0
	AN3-5A	2	199	0
	AN3-6A	2	180	0
	AN316C4R	2	85	0
	AN44-5A	2	41	0
	AN4C7A	2	217	0
	AN665-34R	2	67	0
	CCR264SS3-02	36	964	0
	CR3213-5-3	14	402	0
	MS20426AD5-7	2	545	0
	MS20470AD5-5-5	8	713	0
	MS20470AD5-6	8	550	0

MS20470AD5-7	3	1,002	0
MS21042L08	2	1,098	0
MS21042L3	63	1,410	0
MS21042L4	2	4,158	0
MS21047-3	18	395	0
MS24693-C278	5	156	0
MS24694-S51	5	270	0
MS24694-S54	2	296	0
MS24694-S55	3	158	0
MS27039-08-13	2	258	0
MS27039-1-10	2	334	0
MS27039-1-12	6	327	0
MS27039-1-16	24	488	0
MS27039-1-19	22	369	0
MS27039-1-20	2	131	0
MS27039-1-21	4	83	0
NAS1149F0332P	144	5,671	0
NAS1149F0363P	2	255	0
NAS1149F0432P	4	1,251	0
NAS1149FN832P	4	2,216	0

Part Specifications

Specifications could not be found.

Plex 12/6/19 9:52 AM Dart.lajeunesse.marie

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		MRB (QS042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							

Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											
		Other/Details:											

REVISIONS		
REV.	DESCRIPTION	DATE
A	INCORPORATED ECHN CH 199 22531 & 10745	12/20/2016
		P. BLAU V.D.

- UNINCORPORATED ECN(S)

REV	DESCRIPTION	DATE	APPROVED
A	SCREWS TO CUT CUTTING 2001 1/2" DIA		
B	MODIFIED SCREW BLOCK (REV)		
C	MODIFIED SCREW BLOCK (REV)		

REV	DESCRIPTION	DATE	APPROVED
1	601.2891 SCREW	6/20/05	
2	601.2891 RIVET	6/20/05	
3	601.2891 GAUGE BRACKET	6/20/05	
4	601.2891 SCREW	6/20/05	
5	601.2891 SCREW	6/20/05	
6	601.2891 SCREW	6/20/05	
7	601.2891 SCREW	6/20/05	
8	601.2891 SCREW	6/20/05	
9	601.2891 SCREW	6/20/05	
10	601.2891 SCREW	6/20/05	
11	601.2891 SCREW	6/20/05	
12	601.2891 SCREW	6/20/05	
13	601.2891 SCREW	6/20/05	
14	601.2891 SCREW	6/20/05	
15	601.2891 SCREW	6/20/05	
16	601.2891 SCREW	6/20/05	
17	601.2891 SCREW	6/20/05	
18	601.2891 SCREW	6/20/05	
19	601.2891 SCREW	6/20/05	
20	601.2891 SCREW	6/20/05	
21	601.2891 SCREW	6/20/05	
22	601.2891 SCREW	6/20/05	
23	601.2891 SCREW	6/20/05	
24	601.2891 SCREW	6/20/05	
25	601.2891 SCREW	6/20/05	
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92	601.2891 SCREW	6/20/05	
93	601.2891 SCREW	6/20/05	
94	601.2891 SCREW	6/20/05	
95	601.2891 SCREW	6/20/05	
96	601.2891 SCREW	6/20/05	
97	601.2891 SCREW	6/20/05	
98	601.2891 SCREW	6/20/05	
99	601.2891 SCREW	6/20/05	
100	601.2891 SCREW	6/20/05	

REV	DESCRIPTION	DATE	APPROVED
1	601.2891 SCREW	6/20/05	
2	601.2891 RIVET	6/20/05	
3	601.2891 GAUGE BRACKET	6/20/05	
4	601.2891 SCREW	6/20/05	
5	601.2891 SCREW	6/20/05	
6	601.2891 SCREW	6/20/05	
7	601.2891 SCREW	6/20/05	
8	601.2891 SCREW	6/20/05	
9	601.2891 SCREW	6/20/05	
10	601.2891 SCREW	6/20/05	
11	601.2891 SCREW	6/20/05	
12	601.2891 SCREW	6/20/05	
13	601.2891 SCREW	6/20/05	
14	601.2891 SCREW	6/20/05	
15	601.2891 SCREW	6/20/05	
16	601.2891 SCREW	6/20/05	
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19	601.2891 SCREW	6/20/05	
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27	601.2891 SCREW	6/20/05	
28	601.2891 SCREW	6/20/05	
29	601.2891 SCREW	6/20/05	
30	601.2891 SCREW	6/20/05	
31	601.2891 SCREW	6/20/05	
32	601.2891 SCREW	6/20/05	
33	601.2891 SCREW	6/20/05	
34	601.2891 SCREW	6/20/05	
35	601.2891 SCREW	6/20/05	
36	601.2891 SCREW	6/20/05	
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100	601.2891 SCREW	6/20/05	

REV	DESCRIPTION	DATE	APPROVED
1	601.2891 SCREW	6/20/05	
2	601.2891 RIVET	6/20/05	
3	601.2891 GAUGE BRACKET	6/20/05	
4	601.2891 SCREW	6/20/05	
5	601.2891 SCREW	6/20/05	
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